



WILA STYLE

Gli utensili superiori e inferiori elencati in questa sezione possono essere installati sulle piegatrici:

Trumpf, LVD , Darley, RPC Piegatrici,
Safan e su altre piegatrici
equipaggiate con Sistema NSCL.

Questi utensili possono essere installati anche su
altre piegatrici tramite adattatori superiori e inferiori.

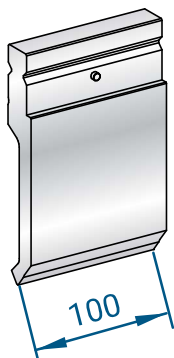
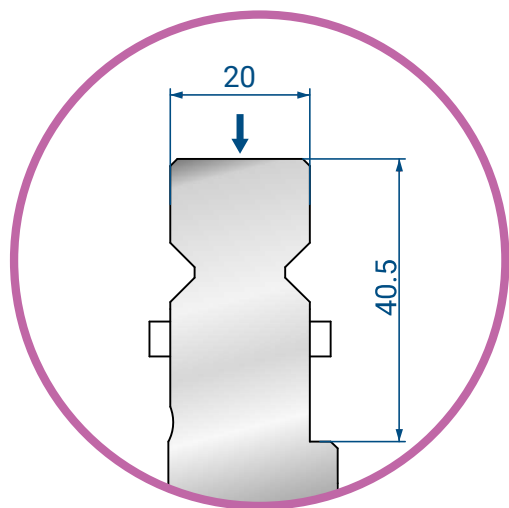
***The upper and lower tooling listed in this section
could be installed on the following press brakes:***

*Trumpf, Darley, RPC Piegatrici,
Safan, and other press brakes
equipped with Wila style clamping system.*

*They could even be installed on press brakes
equipped with different clamping system by choosing
the appropriate upper and lower adapters.*

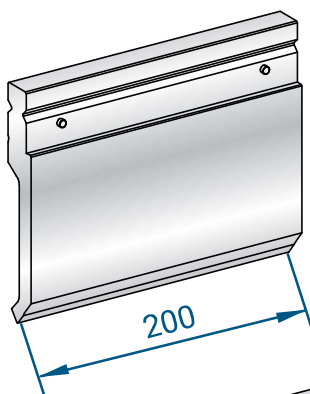


VEDI PAG. 158 PER SCHEMA FRAZIONATURA MATRICI
SEE PAGE 158 FOR DIE SEGMENTATION DIAGRAM

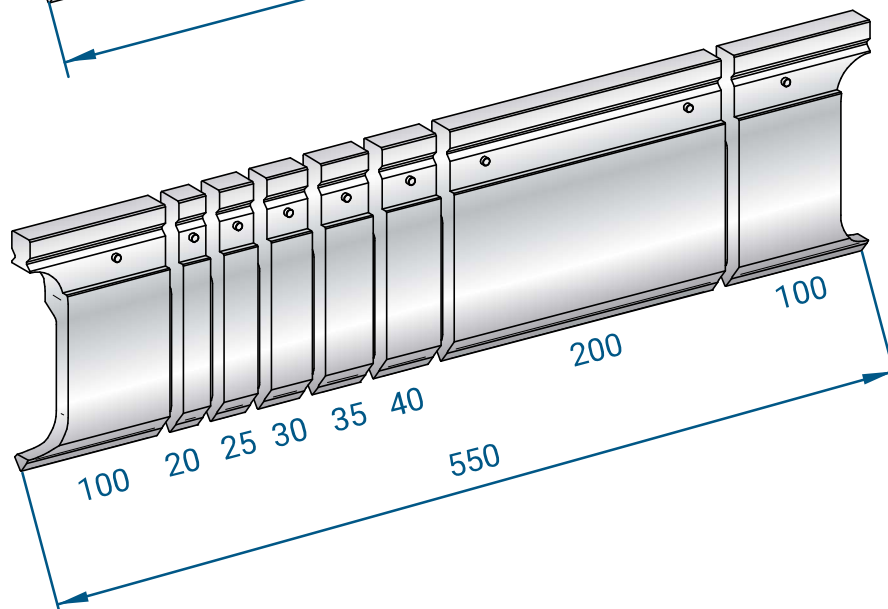
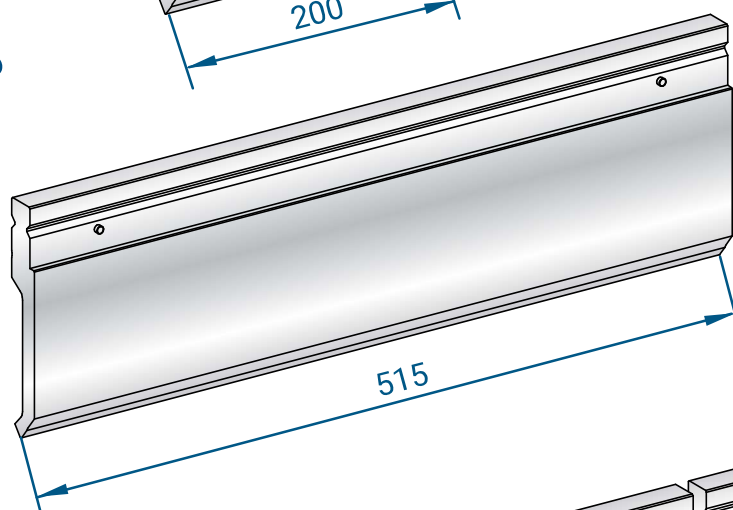


IL PULSANTE DI SICUREZZA VIENE MONTATO STANDARD SU TUTTI GLI UTENSILI CON PESO FINO A 12,5 KG

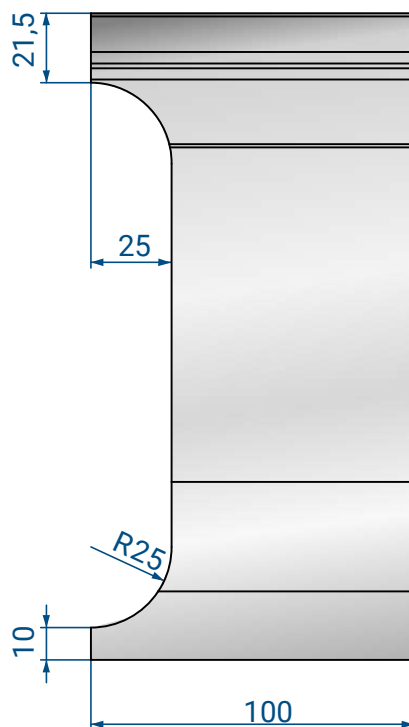
THE SAFETY BUTTON IS A STANDARD SUPPLY ON ALL TOOLING UP TO 12.5 KG WEIGH



LUNGHEZZE STANDARD
STANDARD LENGTHS

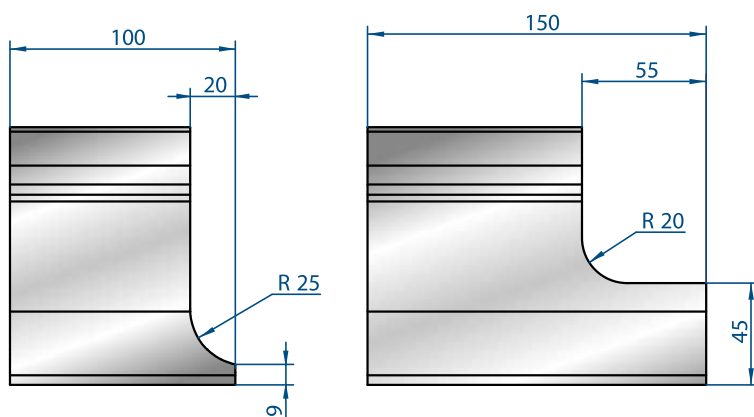


FRESATURA SCARPETTA
MILLED HORN



MODIFICHE A RICHIESTA / MODIFICATIONS ON REQUEST

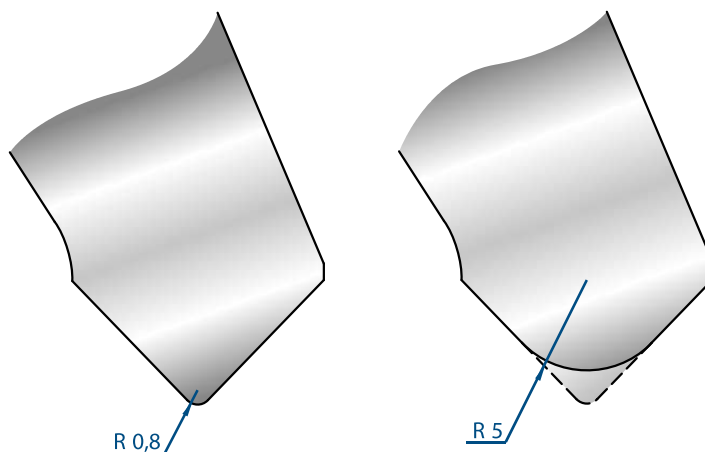
SCARPETTE SPECIALI
SPECIAL HORNS

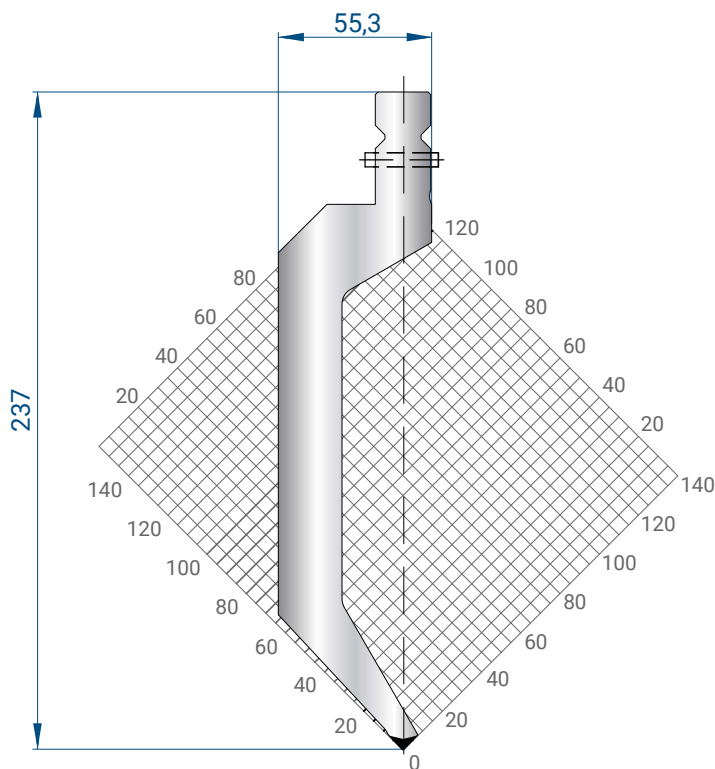


TAGLI A RICHIESTA
SPECIAL SEGMENTATION



MODIFICA RAGGIO
RADIUS MODIFICATION

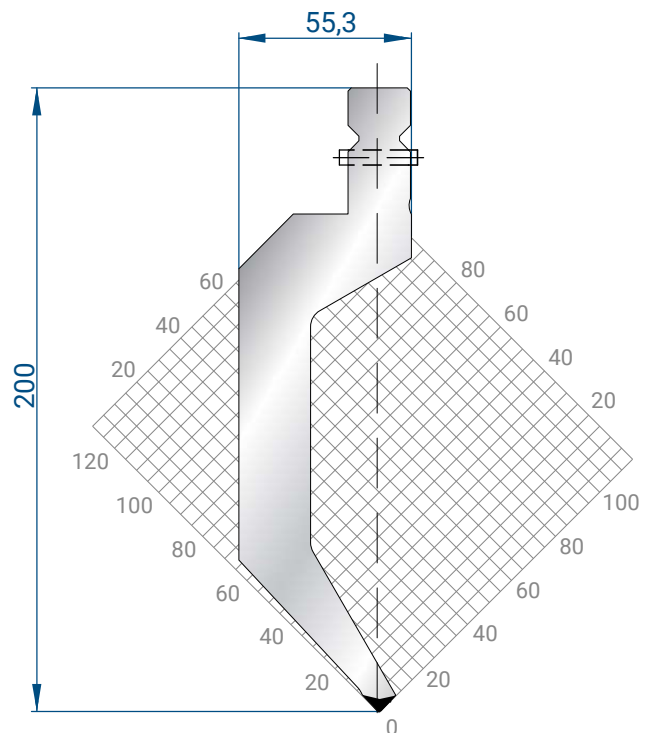




1324

Mat = 42 CrMo4
bonificato / *tempered*
H = 237.00
Max T/m = 65
α = 86°
R = 1

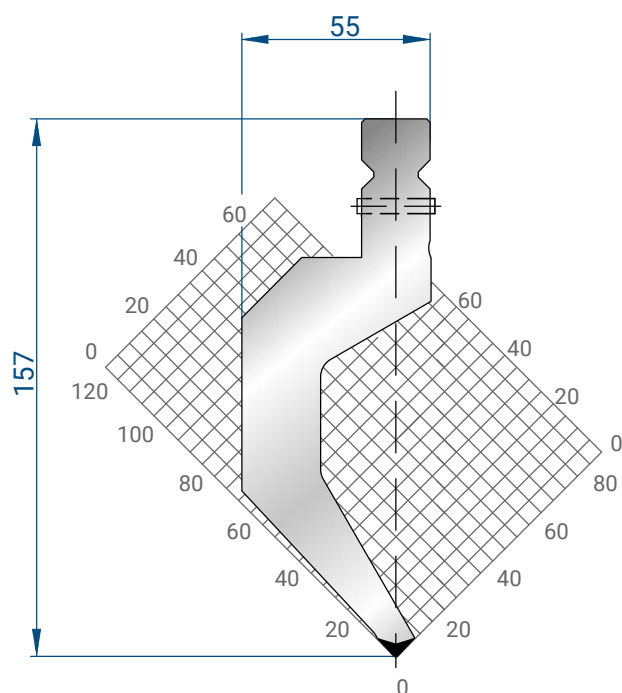
515 mm	22,5 kg
200 mm	8,7 kg
100 mm	4,4 kg
550 mm FRAZ. / SECT.	22,3 kg



1323

Mat = 42 CrMo4
bonificato / *tempered*
H = 200.00
Max T/m = 65
α = 86°
R = 1

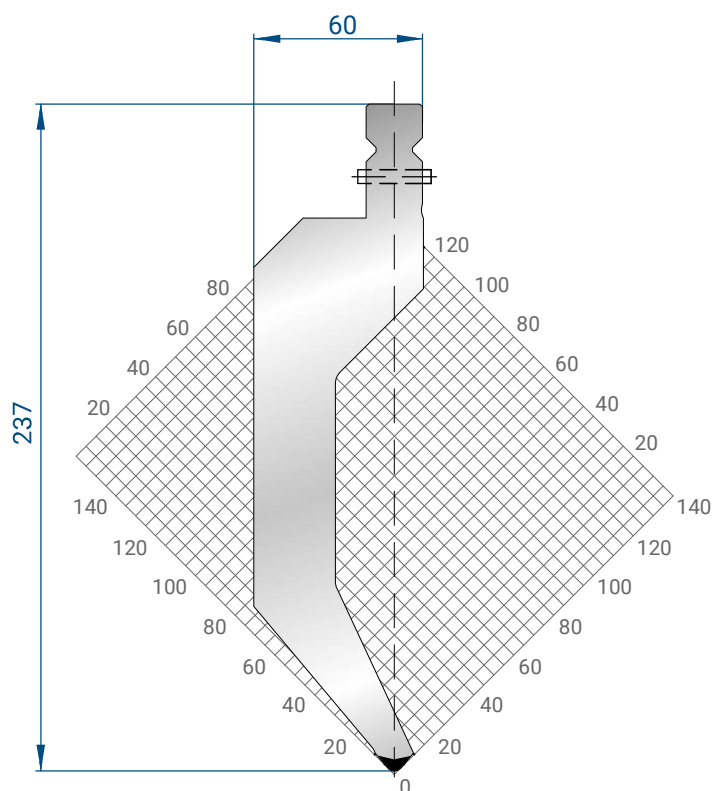
515 mm	19,1 kg
200 mm	7,4 kg
100 mm	3,7 kg
550 mm FRAZ. / SECT.	19,0 kg



1328

Mat = 42 CrMo4
bonificato / *tempered*
H = 157.00
Max T/m = 70
α = 86°
R = 1

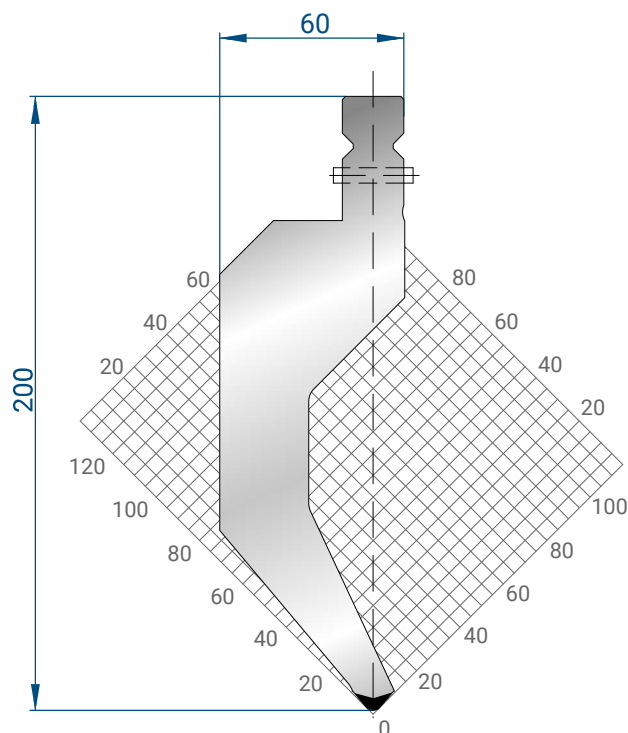
515 mm	15,0 kg
200 mm	5,8 kg
100 mm	2,9 kg
550 mm FRAZ. / SECT.	14,9 kg



1333

Mat = 42 CrMo4
bonificato / *tempered*
H = 237.00
Max T/m = 100
 α = 80°
R = 3

515 mm	28,9 kg
200 mm	11,2 kg
100 mm	5,6 kg
550 mm FRAZ. / SECT.	28,4 kg

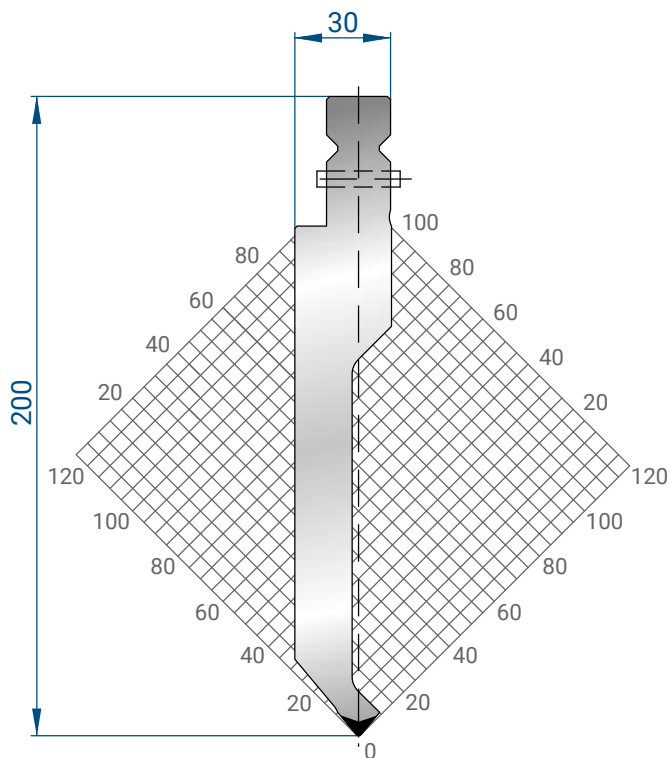


1332

Mat = 42 CrMo4
bonificato / *tempered*
H = 200.00
Max T/m = 100
 α = 80°
R = 3

515 mm	24,6 kg
200 mm	9,6 kg
100 mm	4,8 kg
550 mm FRAZ. / SECT.	24,1 kg

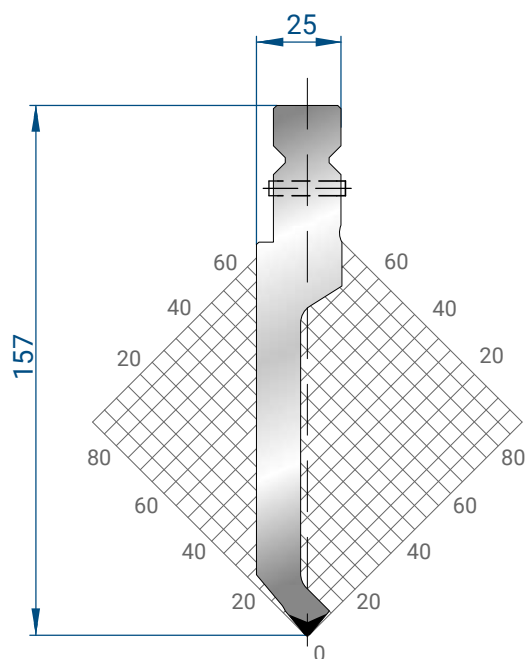




1330

Mat = 42 CrMo4
bonificato / *tempered*
H = 200.00
Max T/m = 80
 α = 80°
R = 1

515 mm	16,0 kg
200 mm	6,2 kg
100 mm	3,1 kg
550 mm FRAZ. / SECT.	15,8 kg

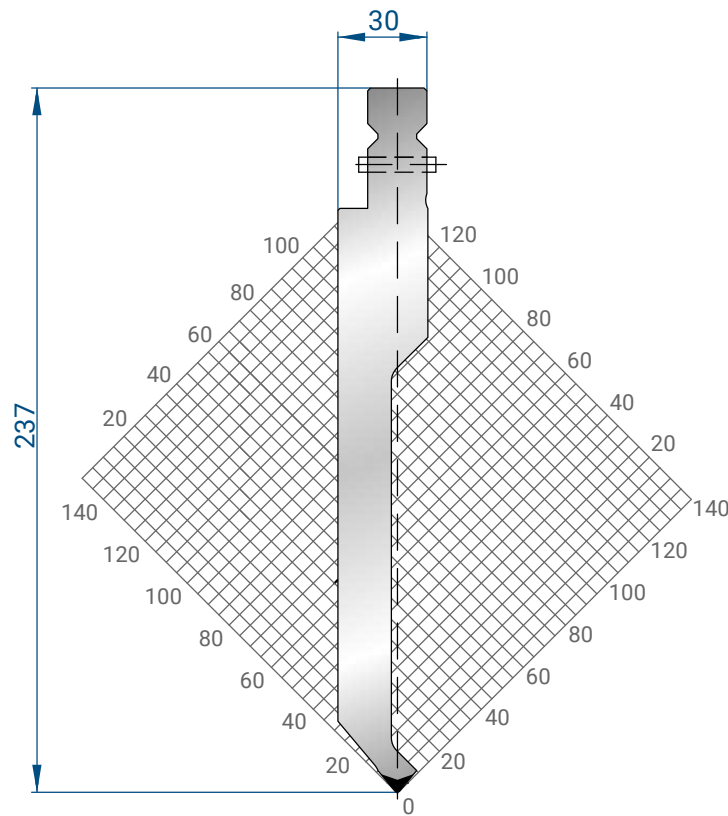


1329

Mat = 42 CrMo4
bonificato / *tempered*
H = 157.00
Max T/m = 100
 α = 80°
R = 1

515 mm	9,9 kg
200 mm	3,8 kg
100 mm	1,9 kg
550 mm FRAZ. / SECT.	9,8 kg



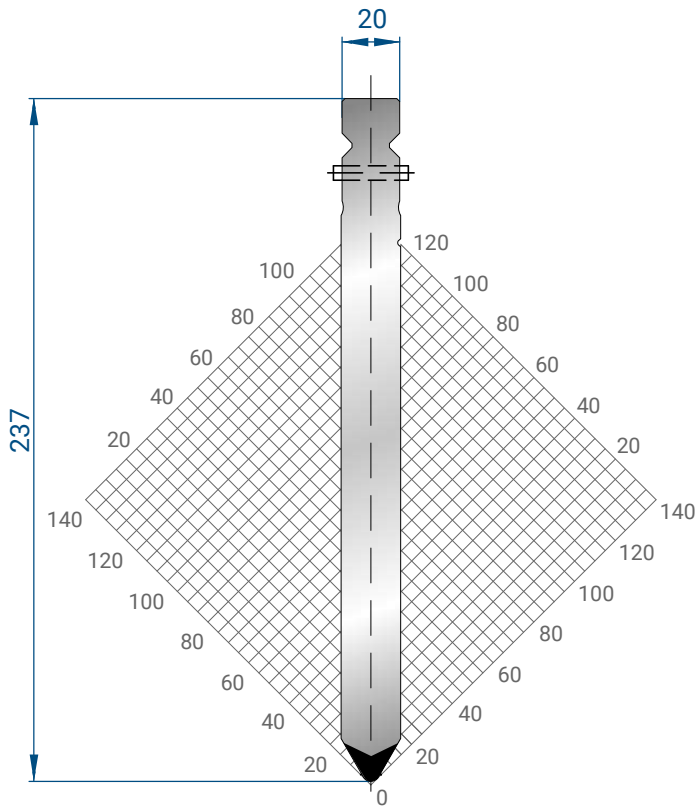


1331

Mat = 42 CrMo4
 bonificato / *tempered*
H = 237.00
Max T/m = 80
 α = 80°
R = 1

515 mm	19,3 kg
200 mm	7,5 kg
100 mm	3,7 kg
550 mm FRAZ. / SECT.	17,6 kg

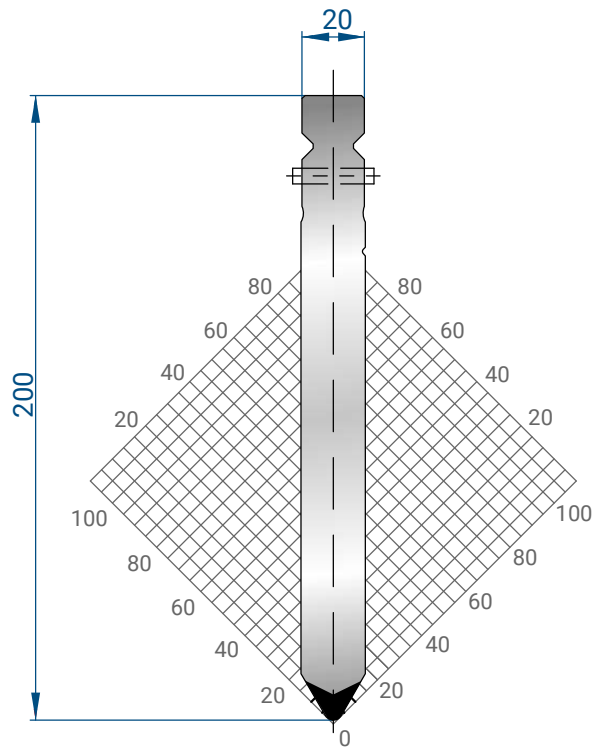




1336

Mat = 42 CrMo4
bonificato / *tempered*
H = 237.00
Max T/m = 160
 α = 60°
R = 3

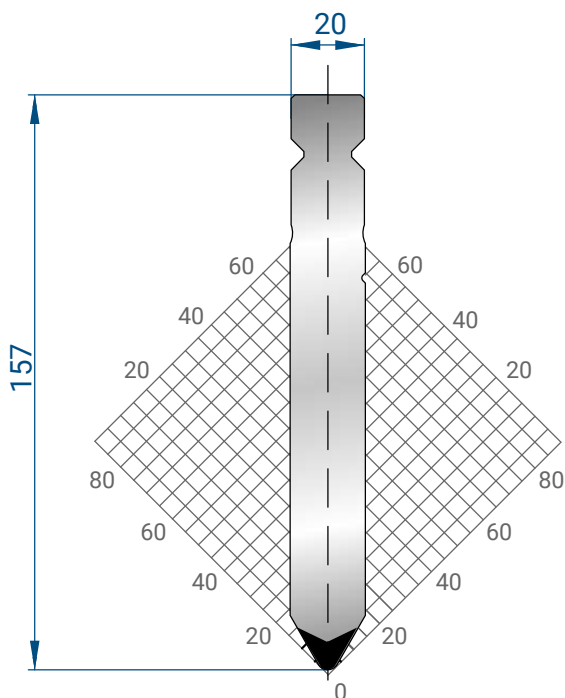
515 mm	19,0 kg
200 mm	7,4 kg
100 mm	3,7 kg
550 mm FRAZ. / SECT.	18,7 kg



1335

Mat = 42 CrMo4
bonificato / *tempered*
H = 200.00
Max T/m = 160
 α = 60°
R = 3

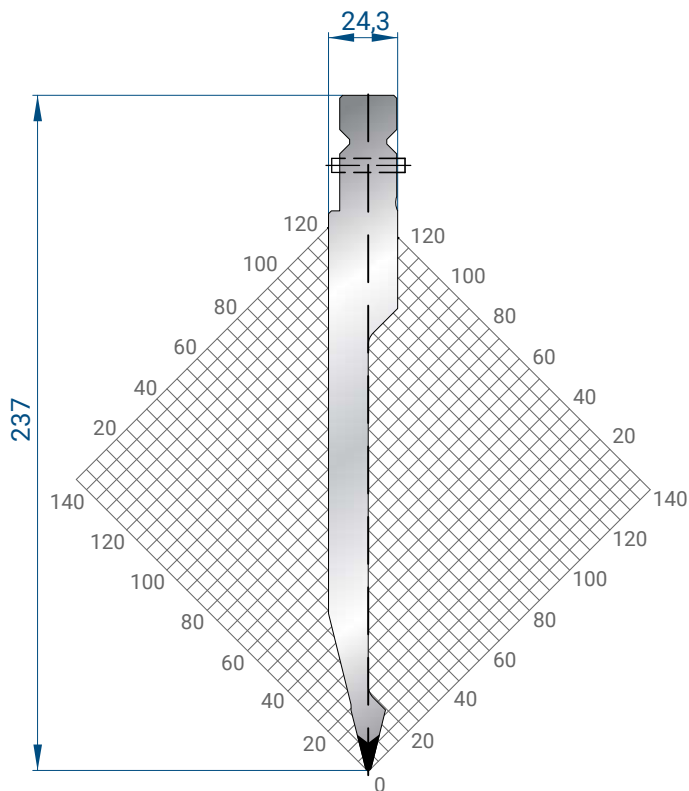
515 mm	15,9 kg
200 mm	6,2 kg
100 mm	3,1 kg
550 mm FRAZ. / SECT.	15,7 kg



1334

Mat = 42 CrMo4
bonificato / *tempered*
H = 157.00
Max T/m = 160
 α = 60°
R = 3

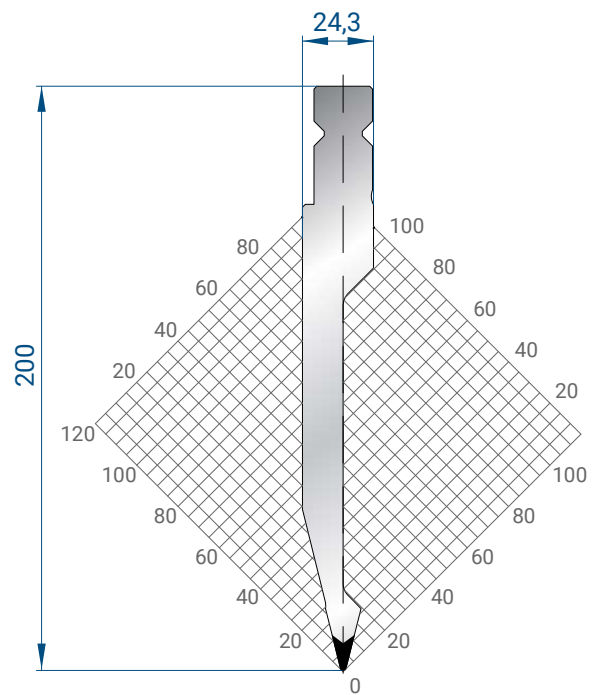
515 mm	12,3 kg
200 mm	4,8 kg
100 mm	2,4 kg
550 mm FRAZ. / SECT.	12,2 kg



1327

Mat = 42 CrMo4
bonificato / tempered
H = 237.00
Max T/m = 80
 α = 28°
R = 1

515 mm	14,7 kg
200 mm	5,7 kg
100 mm	2,85 kg
550 mm FRAZ. / SECT.	14,7 kg

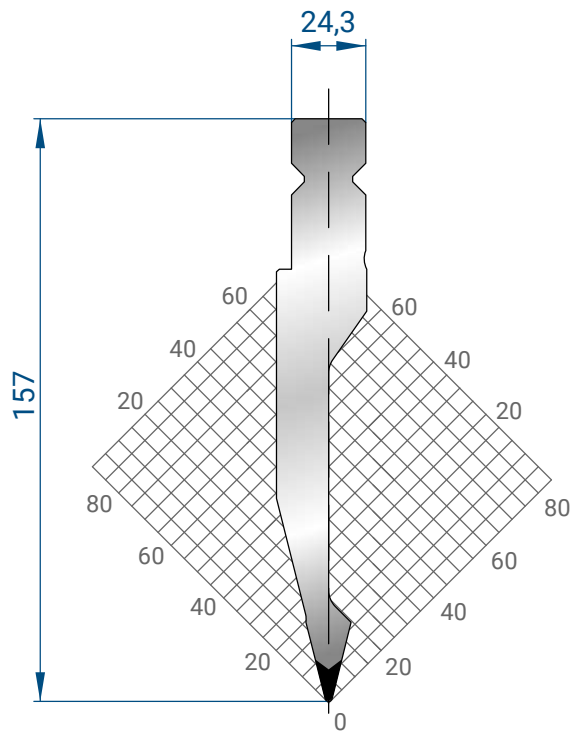


1326

Mat = 42 CrMo4
bonificato / tempered
H = 200.00
Max T/m = 80
 α = 28°
R = 1

515 mm	12,1 kg
200 mm	4,8 kg
100 mm	2,4 kg
550 mm FRAZ. / SECT.	12,1 kg

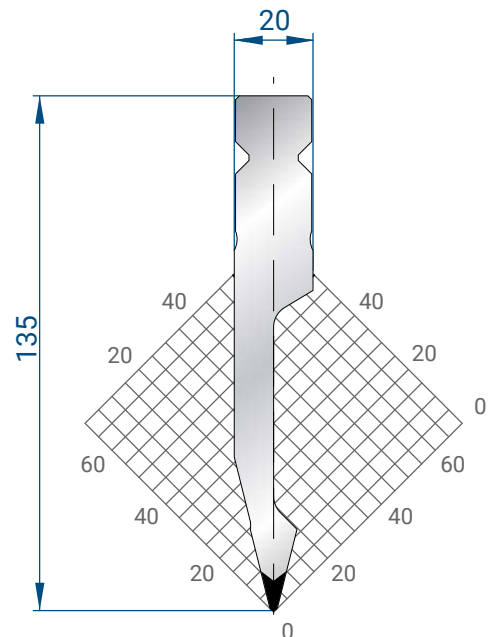




1337

Mat = 42 CrMo4
bonificato / *tempered*
H = 157.00
Max T/m = 100
 α = 28°
R = 1

515 mm	9,4 kg
200 mm	3,7 kg
100 mm	1,8 kg
550 mm FRAZ. / SECT.	9,4 kg



1325

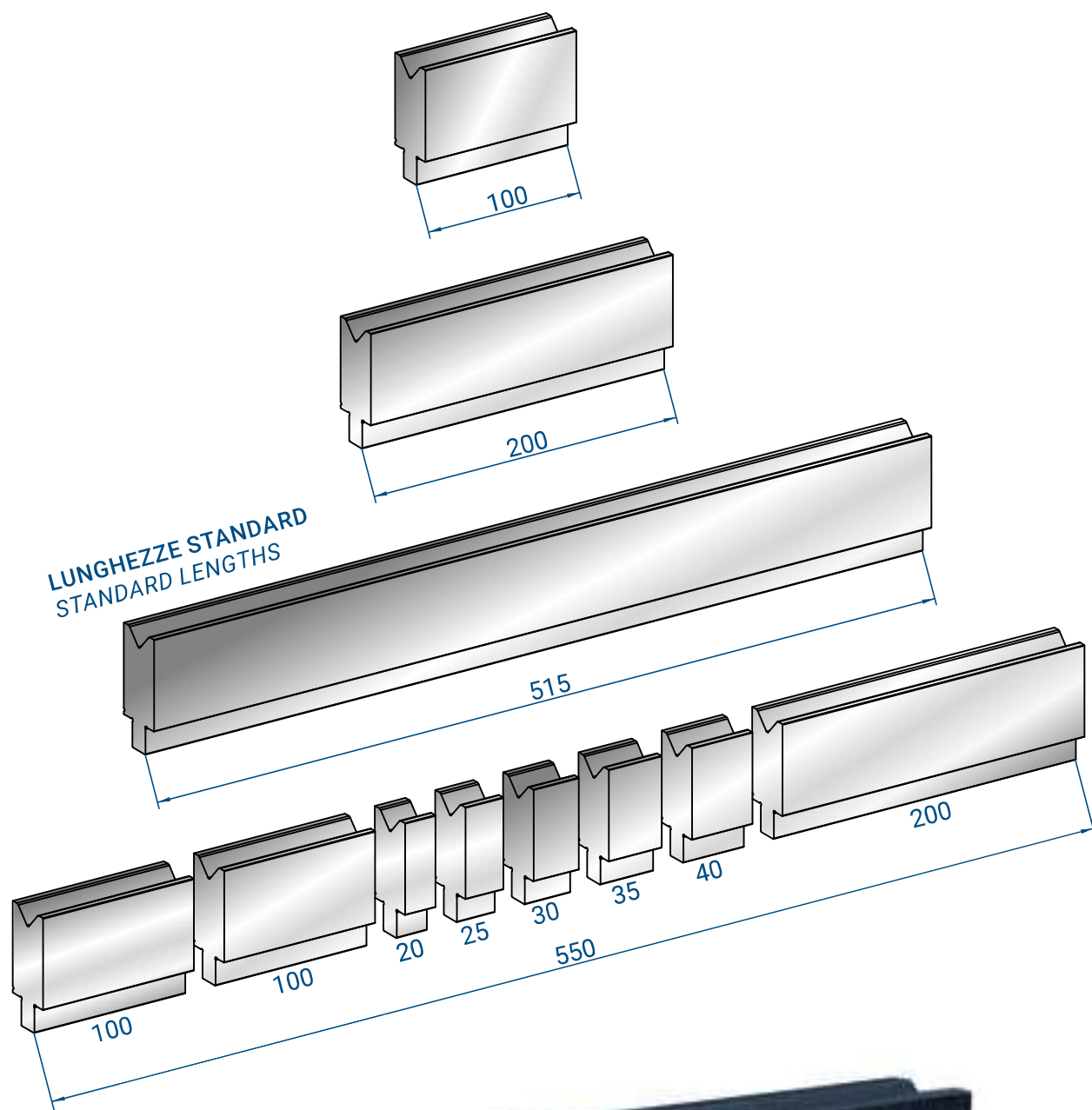
Mat = 42 CrMo4
bonificato / *tempered*
H = 135.00
Max T/m = 100
 α = 28°
R = 1

515 mm	7,2 kg
200 mm	2,8 kg
100 mm	1,4 kg
550 mm FRAZ. / SECT.	7,3 kg

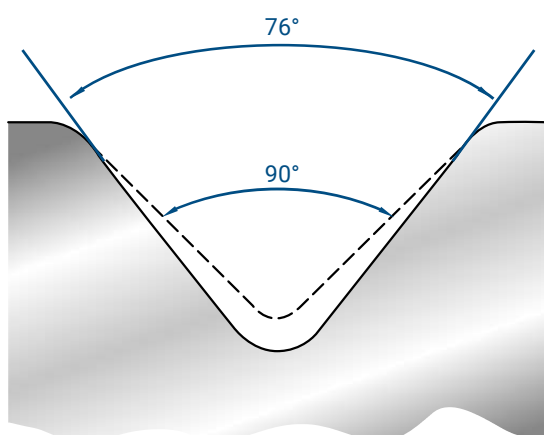
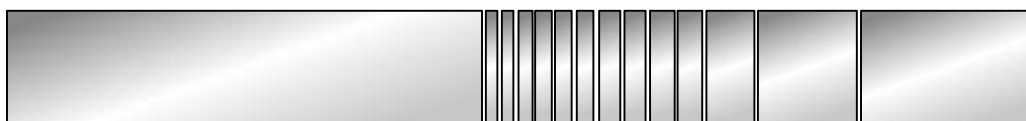




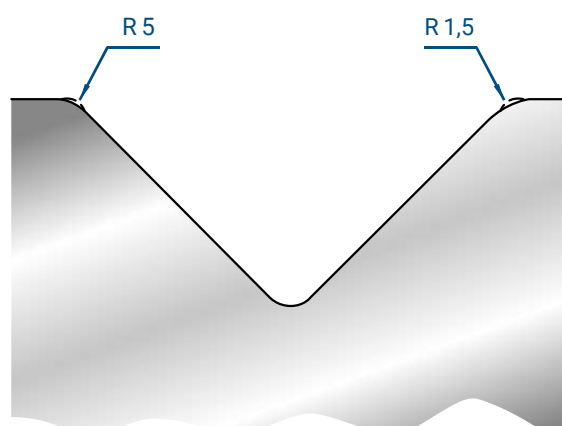
VEDI PAG. 148 PER SCHEMA FRAZIONATURA PUNZONI
SEE PAGE 148 FOR PUNCHES SEGMENTATION DIAGRAM



MODIFICHE A RICHIESTA
MODIFICATIONS ON REQUEST

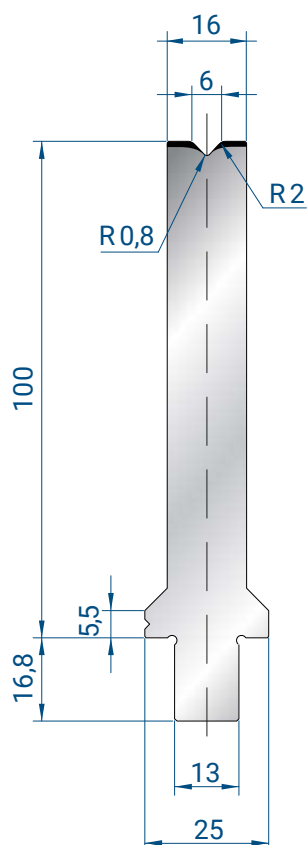


MODIFICA ANGOLO
ANGLE MODIFICATION



MODIFICA RAGGIO
RADIUS MODIFICATION

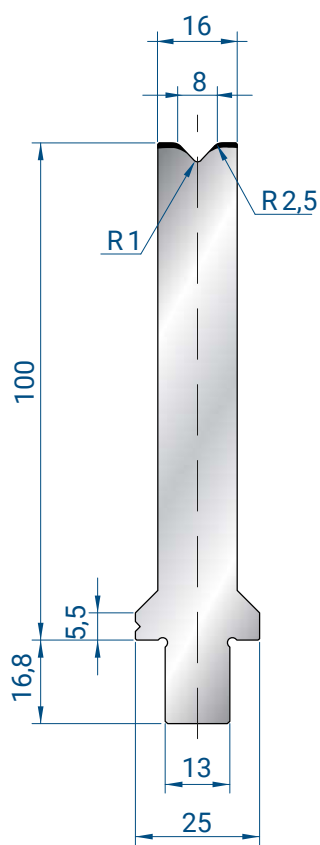




3270

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 120
α = 86°

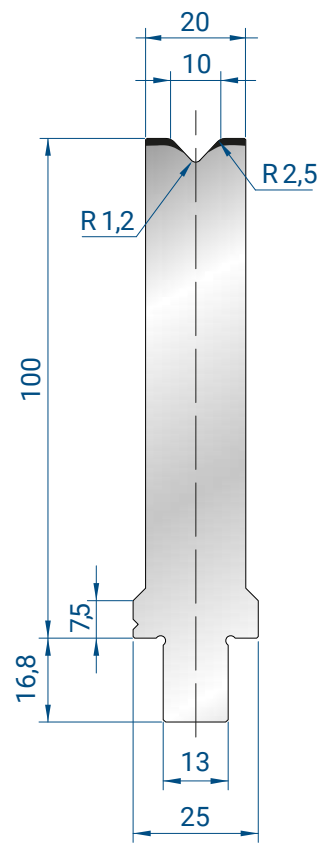
515 mm	7,6 kg
200 mm	3,0 kg
100 mm	1,5 kg
550 mm	8,1 kg
FRAZ. / SECT	



3271

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 120
α = 86°

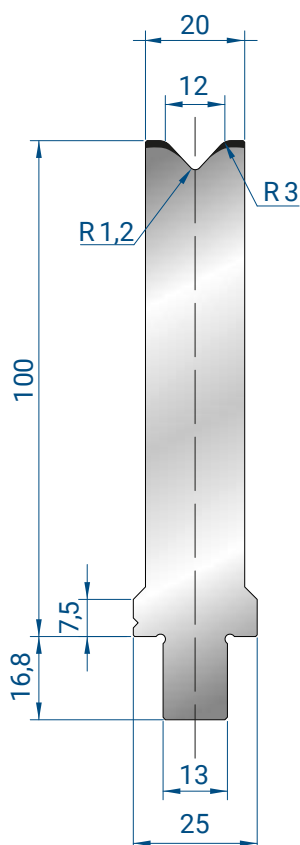
515 mm	7,6 kg
200 mm	3,0 kg
100 mm	1,5 kg
550 mm	8,1 kg
FRAZ. / SECT	



3272

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 120
α = 86°

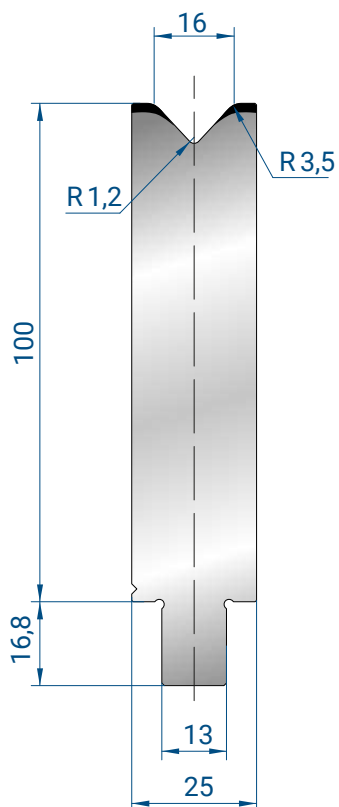
515 mm	7,6 kg
200 mm	3,0 kg
100 mm	1,5 kg
550 mm	8,1 kg
FRAZ. / SECT	



3273

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 120
 α = 86°

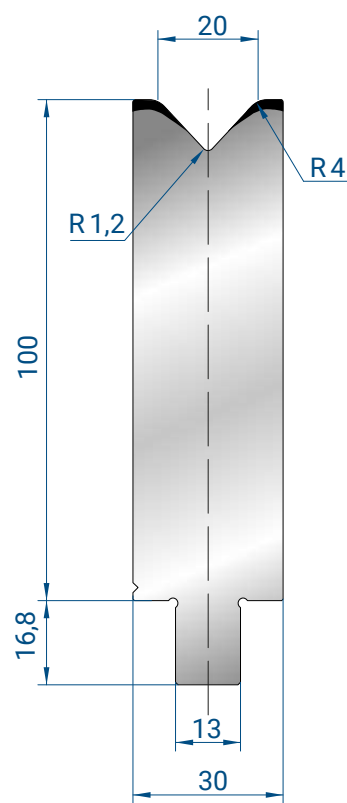
515 mm	9,0 kg
200 mm	3,6 kg
100 mm	1,8 kg
550 mm	9,6 kg
FRAZ. / SECT	



3274

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 120
 α = 86°

515 mm	10,7 kg
200 mm	4,2 kg
100 mm	2,1 kg
550 mm	11,4 kg
FRAZ. / SECT	

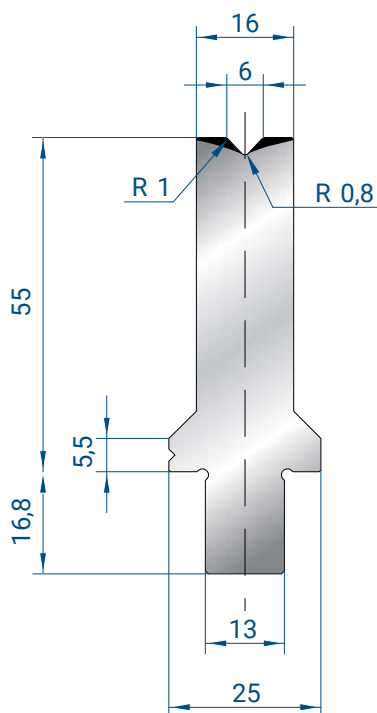


3275

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 120
 α = 86°

515 mm	12,6 kg
200 mm	4,8 kg
100 mm	2,4 kg
550 mm	13,4 kg
FRAZ. / SECT	

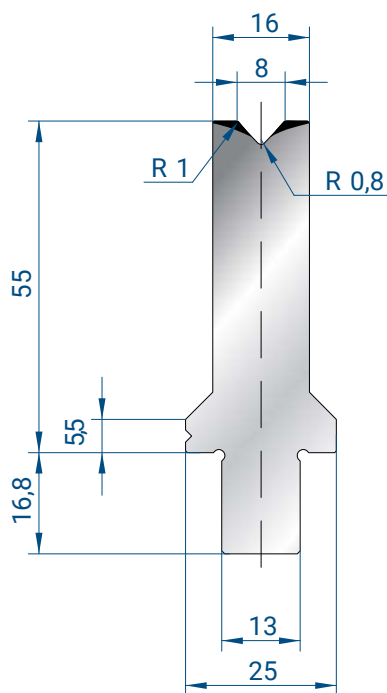




3250

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 120
α = 86°

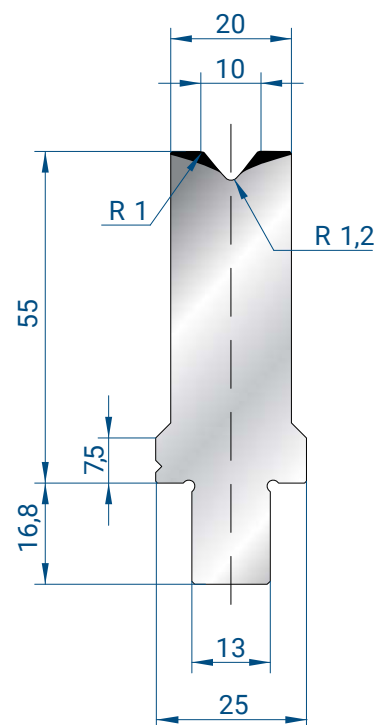
515 mm	4,7 kg
200 mm	1,8 kg
100 mm	0,9 kg
550 mm	5,0 kg
FRAZ. / SECT	



3251

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 120
α = 86°

515 mm	4,6 kg
200 mm	1,8 kg
100 mm	0,9 kg
550 mm	4,9 kg
FRAZ. / SECT	

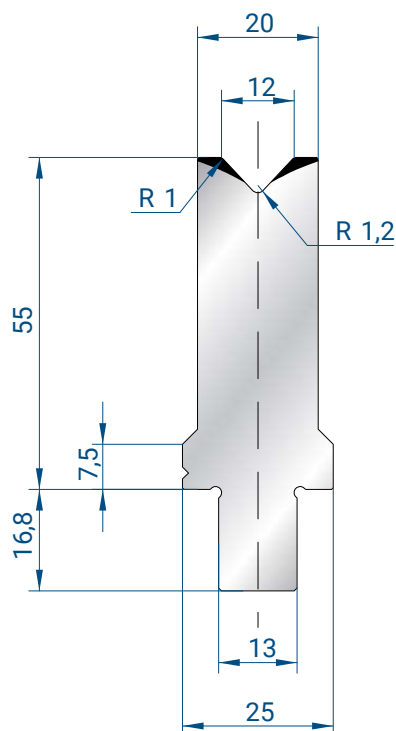


3252

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 120
α = 86°

515 mm	5,4 kg
200 mm	2,0 kg
100 mm	1,0 kg
550 mm	5,7 kg
FRAZ. / SECT	

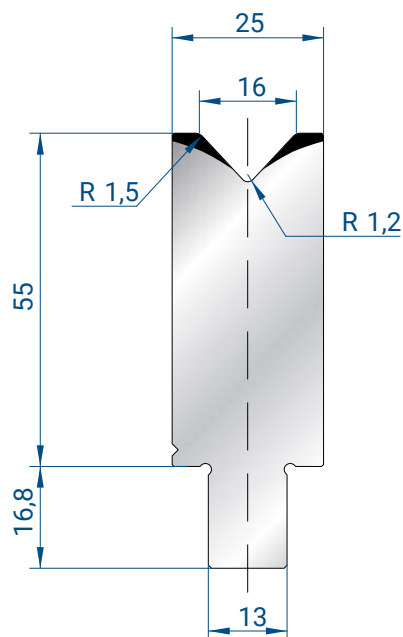




3253

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 120
 α = 86°

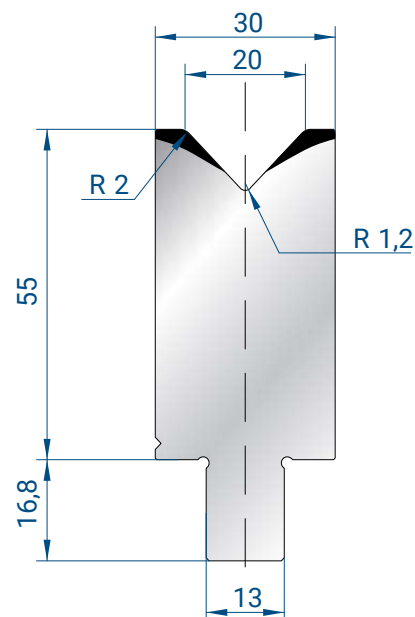
515 mm	5,3 kg
200 mm	2,0 kg
100 mm	1,0 kg
550 mm	5,7 kg
FRAZ. / SECT	



3254

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 120
 α = 86°

515 mm	6,1 kg
200 mm	2,4 kg
100 mm	1,2 kg
550 mm	6,6 kg
FRAZ. / SECT	

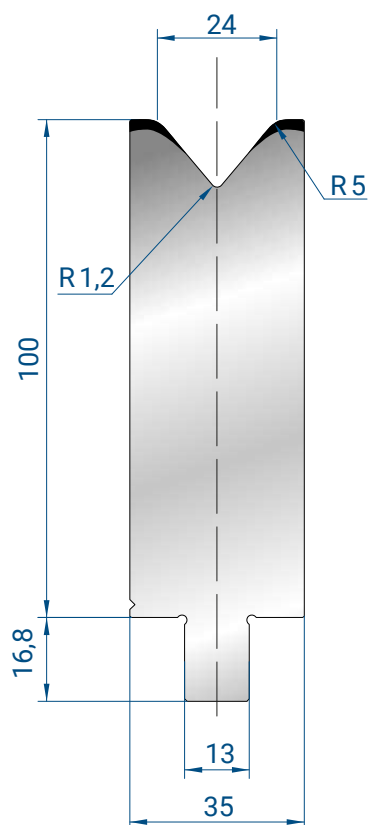


3255

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 120
 α = 86°

515 mm	7,1 kg
200 mm	2,75 kg
100 mm	1,37 kg
550 mm	7,7 kg
FRAZ. / SECT	





3276

Mat = 42 CrMo4
bonificato / *tempered*

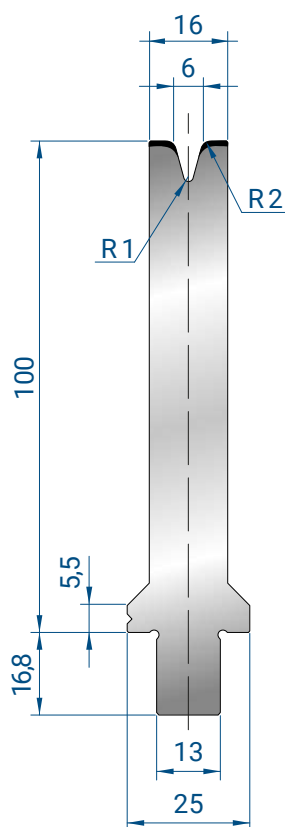
H = 100.00

Max T/m = 125

α = 80°

515 mm	14,3 kg
200 mm	5,6 kg
100 mm	2,8 kg
550 mm	15,3 kg
FRAZ. / SECT	

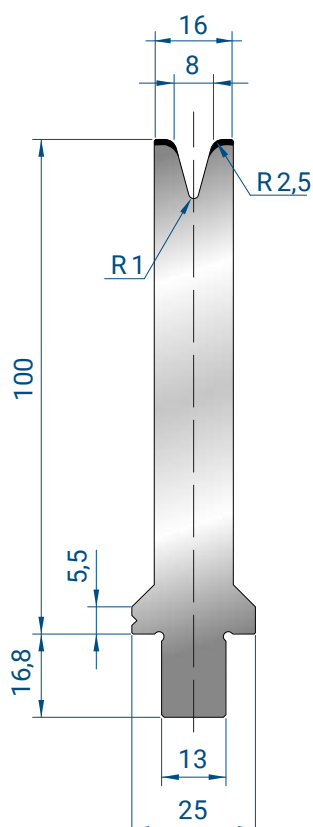




3280

Mat = 42 CrMo4
bonificato / tempered
H = 100.00
Max T/m = 40
α = 30°

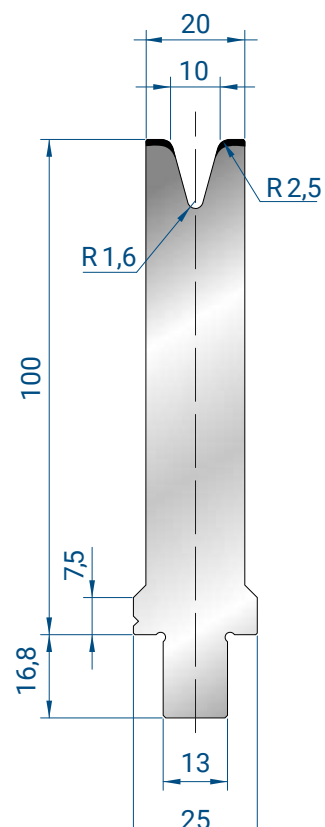
515 mm	7,5 kg
200 mm	2,9 kg
100 mm	1,5 kg
550 mm	8,0 kg
FRAZ. / SECT	



3281

Mat = 42 CrMo4
bonificato / tempered
H = 100.00
Max T/m = 35
α = 30°

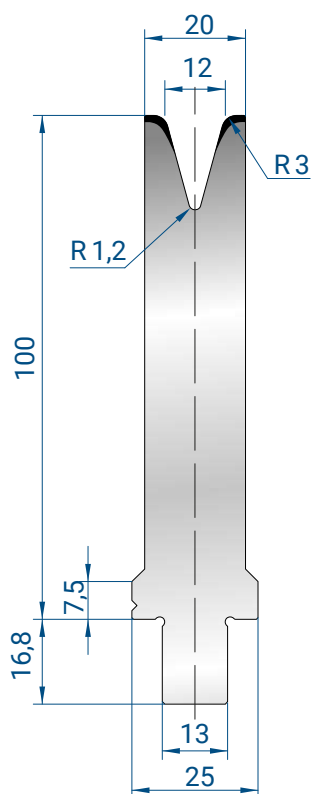
515 mm	7,4 kg
200 mm	2,8 kg
100 mm	1,4 kg
550 mm	7,9 kg
FRAZ. / SECT	



3282

Mat = 42 CrMo4
bonificato / tempered
H = 100.00
Max T/m = 55
α = 30°

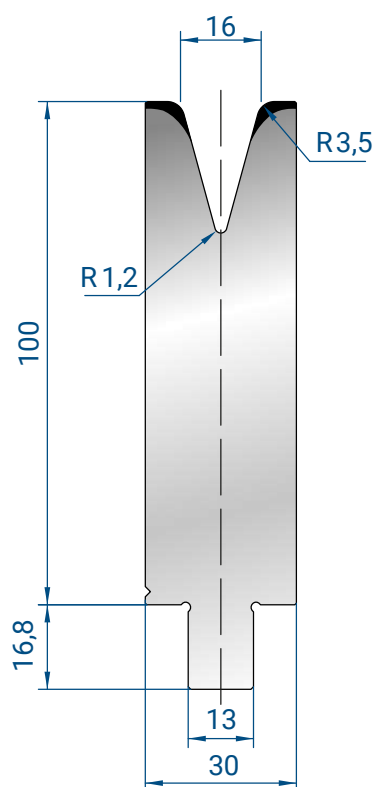
515 mm	8,8 kg
200 mm	3,4 kg
100 mm	1,7 kg
550 mm	9,4 kg
FRAZ. / SECT	



3283

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 40
α = 30°

515 mm	8,6 kg
200 mm	3,3 kg
100 mm	1,7 kg
550 mm	9,2 kg
FRAZ. / SECT	

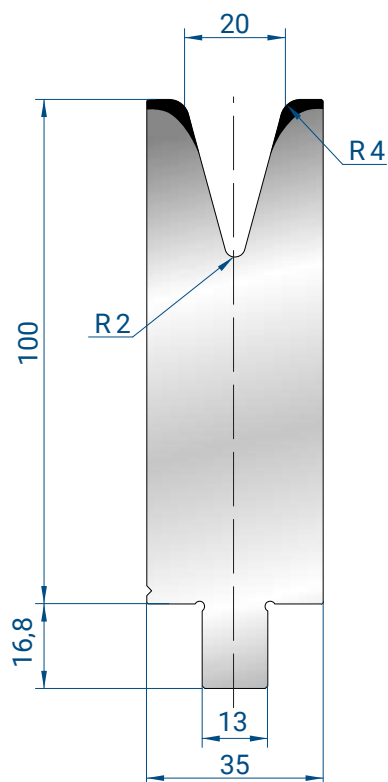


3284

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 60
α = 30°

515 mm	12,0 kg
200 mm	4,7 kg
100 mm	2,3 kg
550 mm	12,9 kg
FRAZ. / SECT	

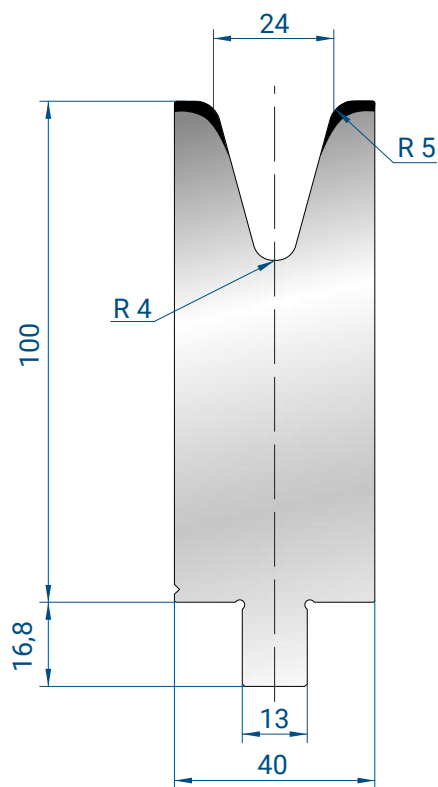




3285

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 55
 α = 30°

515 mm	13,6 kg
200 mm	5,3 kg
100 mm	2,6 kg
550 mm	14,5 kg
FRAZ. / SECT	

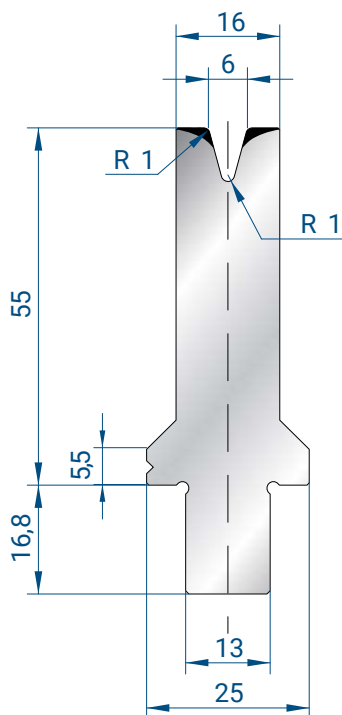


3286

Mat = 42 CrMo4
bonificato / *tempered*
H = 100.00
Max T/m = 45
 α = 30°

515 mm	15,1 kg
200 mm	5,8 kg
100 mm	2,9 kg
550 mm	16,1 kg
FRAZ. / SECT	

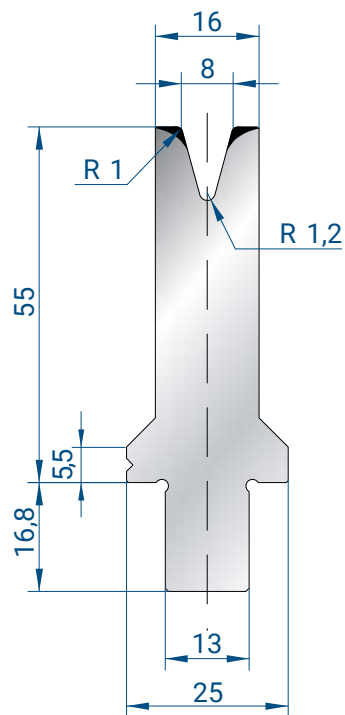




3260

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 40
α = 30°

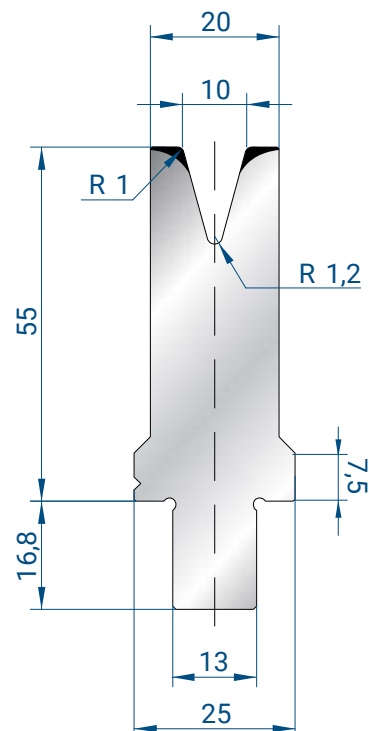
515 mm	4,6 kg
200 mm	1,8 kg
100 mm	0,9 kg
550 mm	4,9 kg
FRAZ. / SECT	



3261

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 35
α = 30°

515 mm	4,5 kg
200 mm	1,8 kg
100 mm	0,9 kg
550 mm	4,8 kg
FRAZ. / SECT	

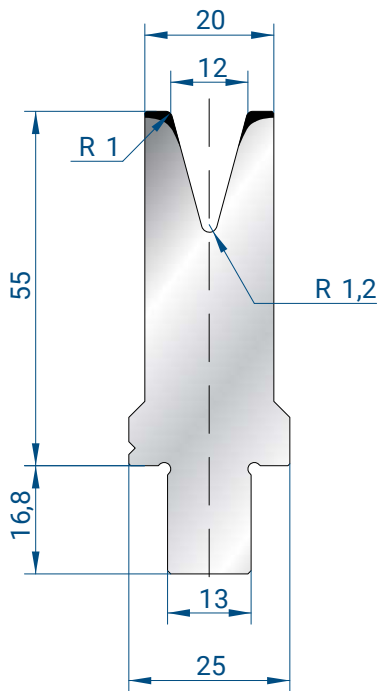


3262

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 55
α = 30°

515 mm	5,1 kg
200 mm	2,0 kg
100 mm	1,0 kg
550 mm	5,5 kg
FRAZ. / SECT	

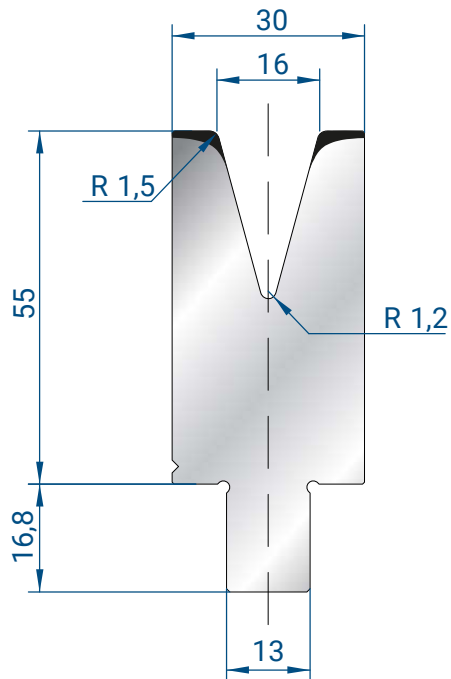




3263

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 40
 α = 30°

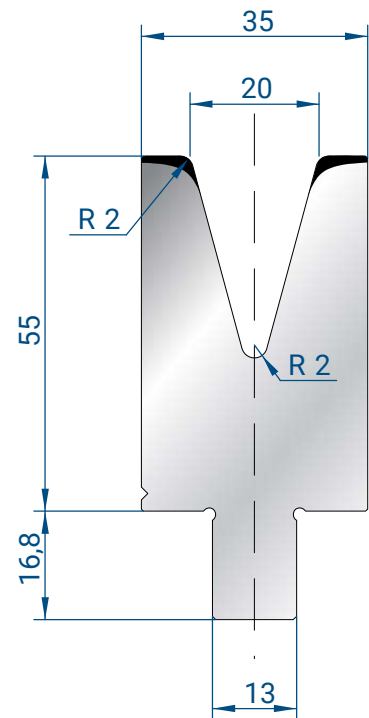
515 mm	5,0 kg
200 mm	2,0 kg
100 mm	1,0 kg
550 mm	5,3 kg
FRAZ. / SECT	



3264

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 60
 α = 30°

515 mm	6,6 kg
200 mm	2,6 kg
100 mm	1,3 kg
550 mm	7,0 kg
FRAZ. / SECT	



3265

Mat = 42 CrMo4
bonificato / *tempered*
H = 55.00
Max T/m = 55
 α = 30°

515 mm	7,2 kg
200 mm	2,8 kg
100 mm	1,4 kg
550 mm	7,7 kg
FRAZ. / SECT	